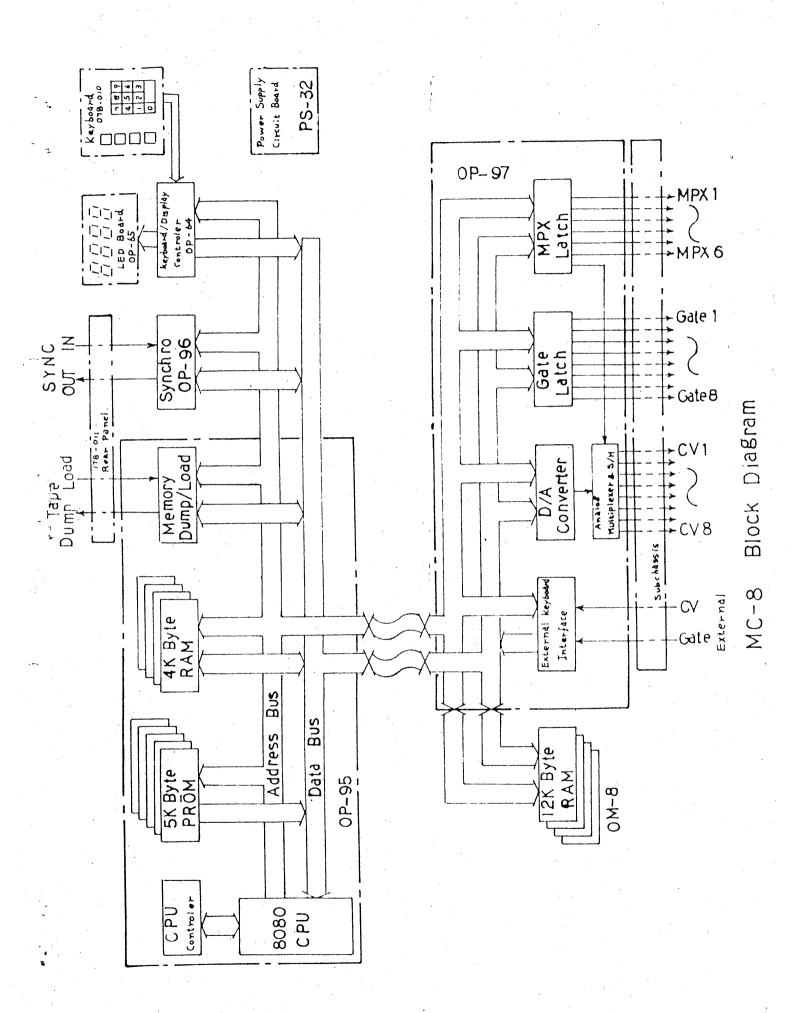
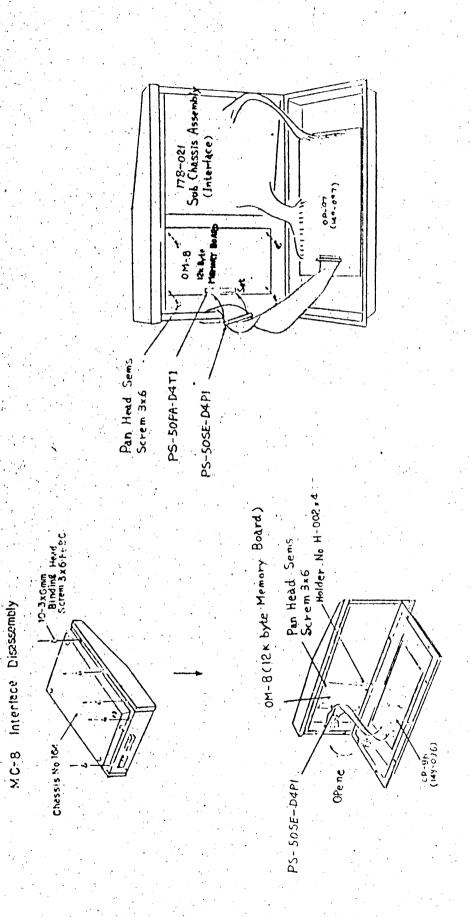
# MC-8 service note

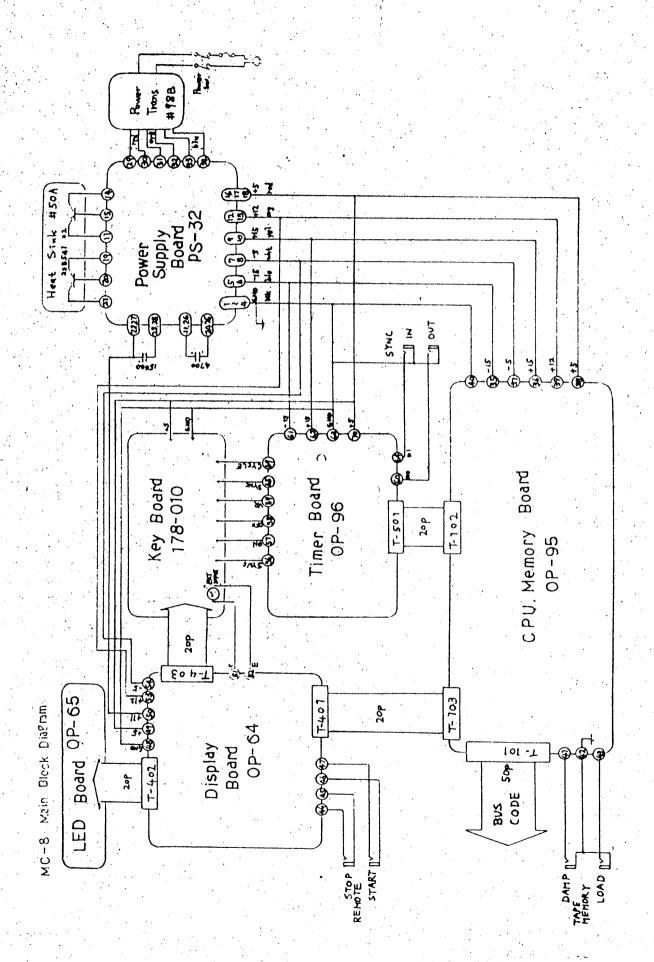


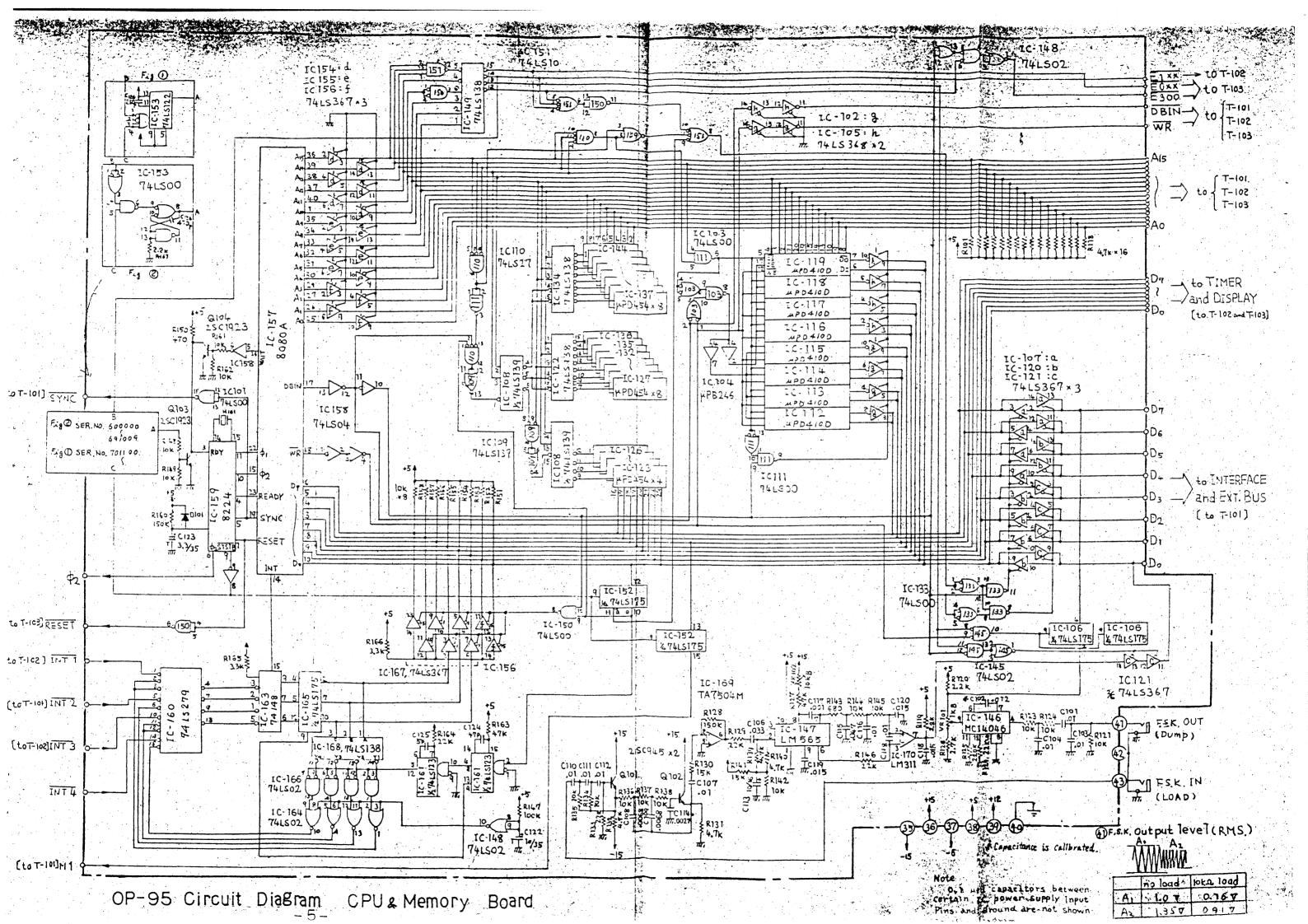


173-010 Key Board Assembly Binding Head Corem 3xG FeEC Dinding Head Screm 3x5 FeBC

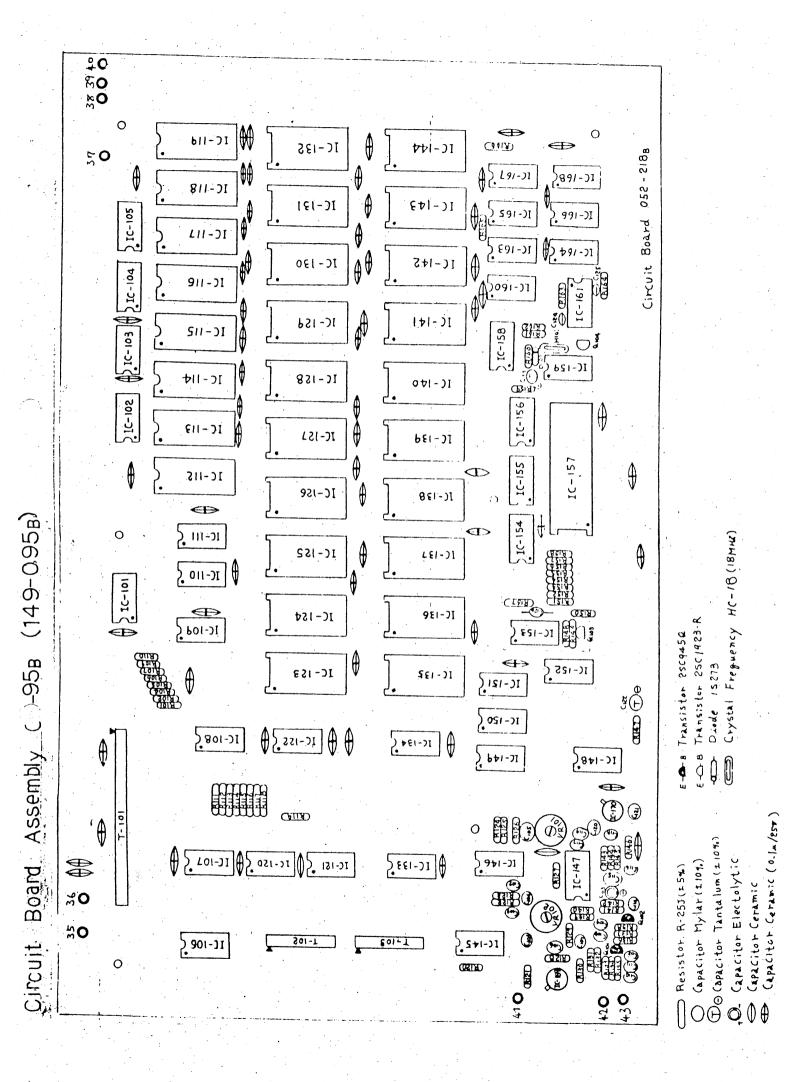
MC-8 Main Disassembly

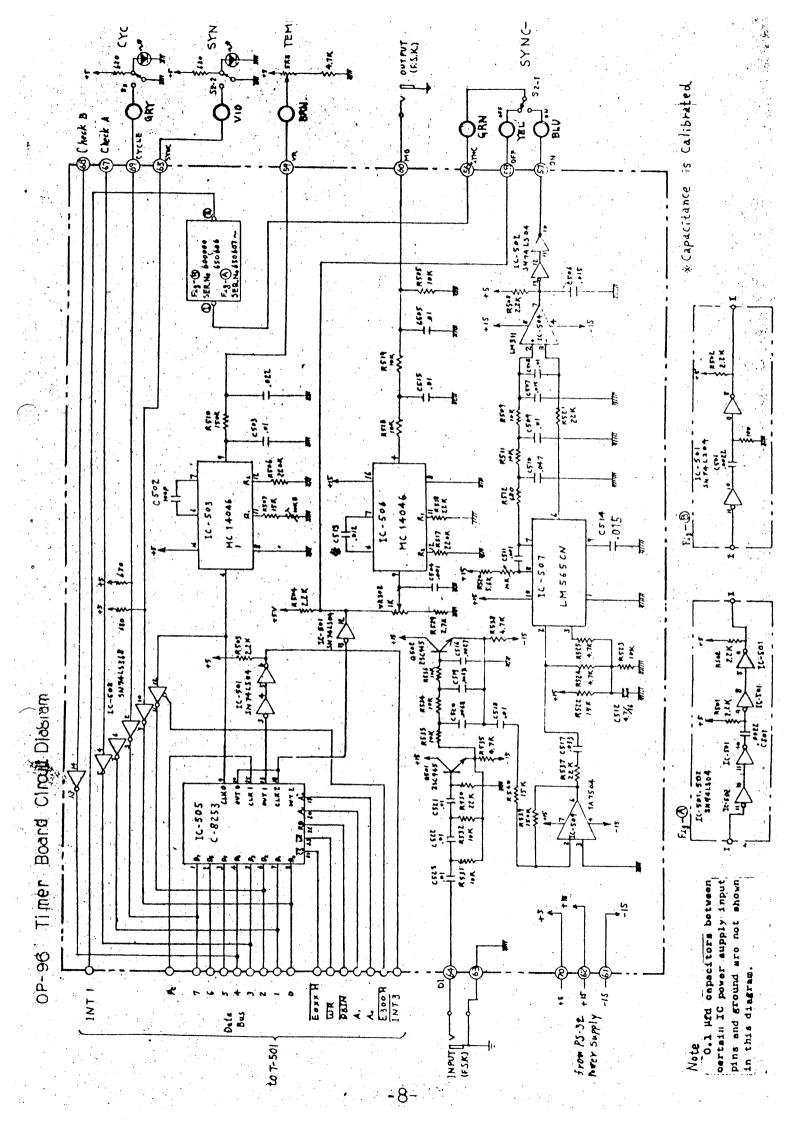




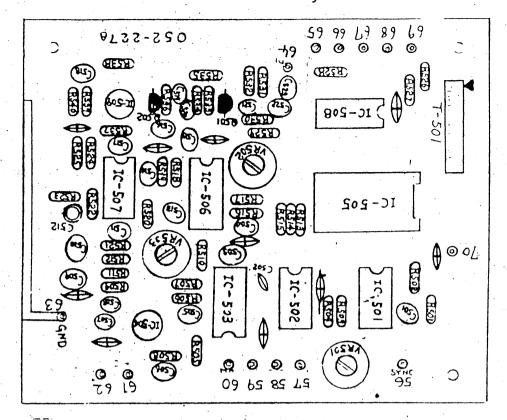


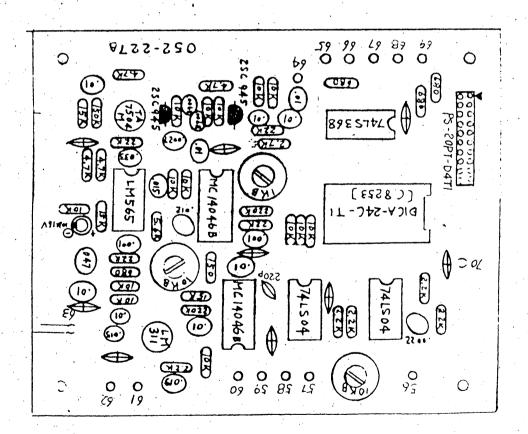
Circuit





### OP-96 Circuit Board Assembly





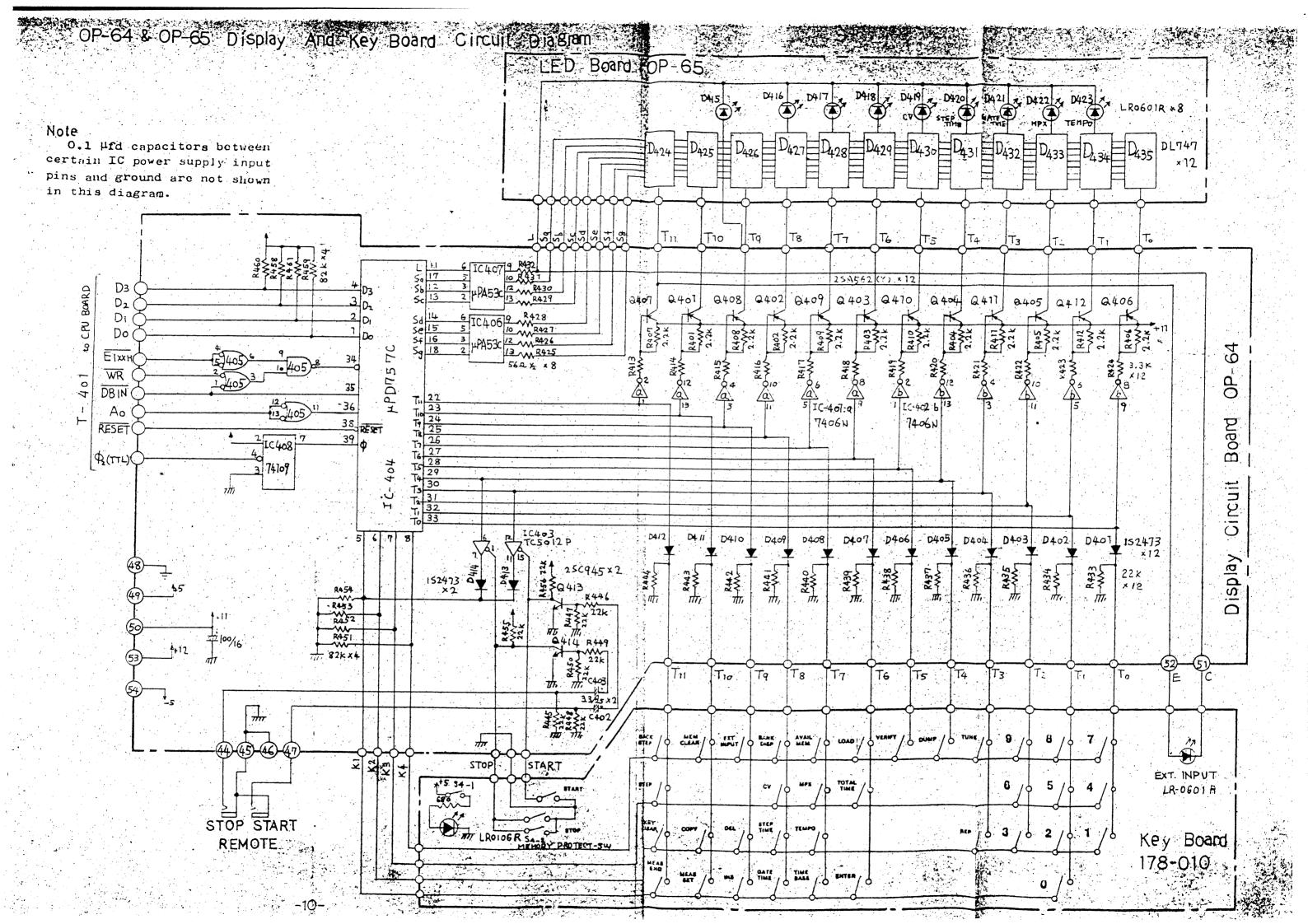
Resistor R-25J (±5')

Capacitor, mylar (±10')

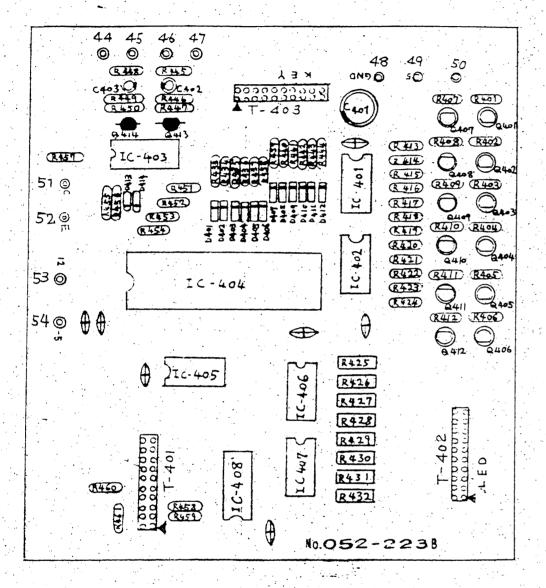
Capacitor, electrolytic

Capacitor, ceramic

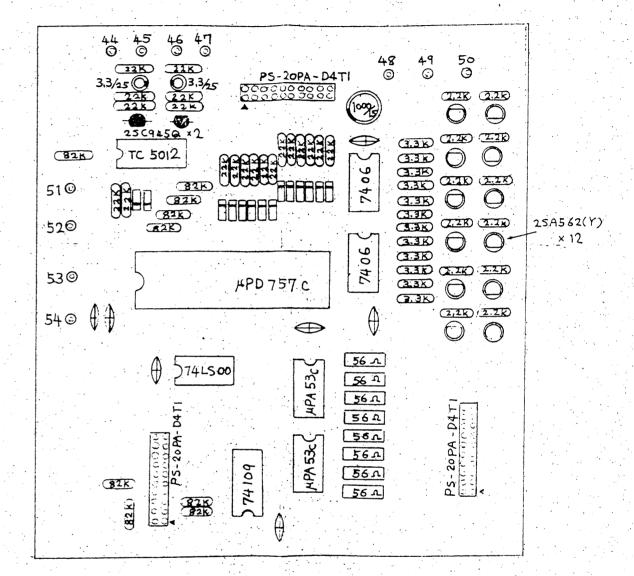
Capacitor, ceramic (0.1/25v)



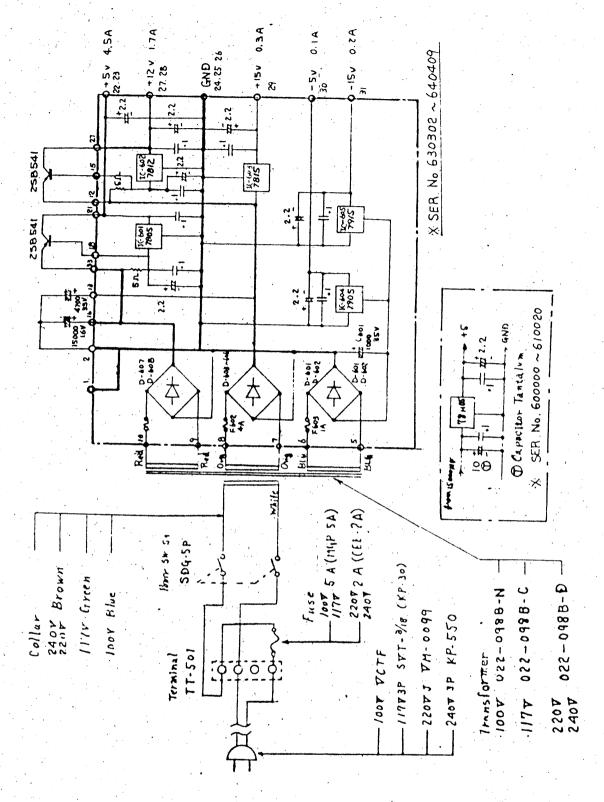
# Circuit Board Assembly OP-64(149-064) Display Board



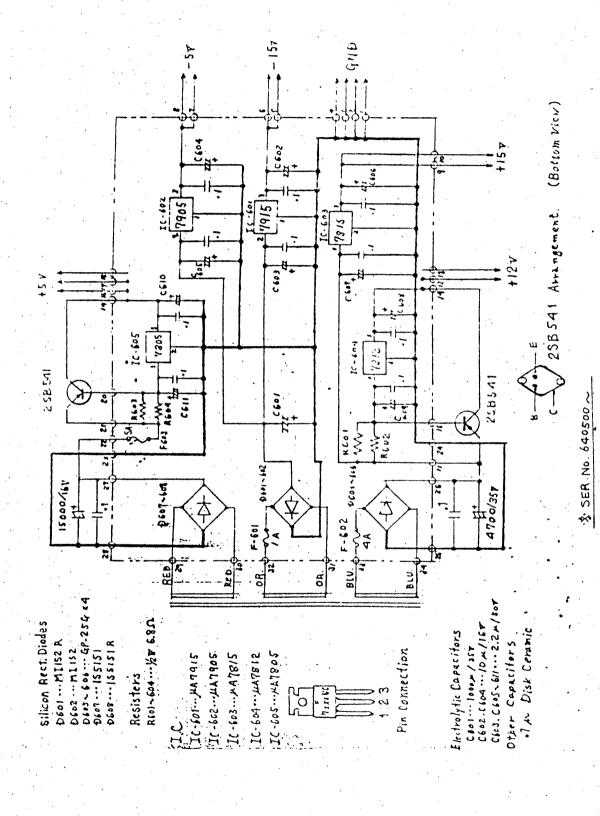
- \_\_\_\_\_ Resistor R-25J(±5%)
- Resistor 12GK(+10%)
- +⊙- Capacitor Electolytic
- Capacitor Ceramic(0.1µ/25v)
- Diode 152473
- F → B Transistor 2SC945Q
- E-O-B Pransistor 25A562Y

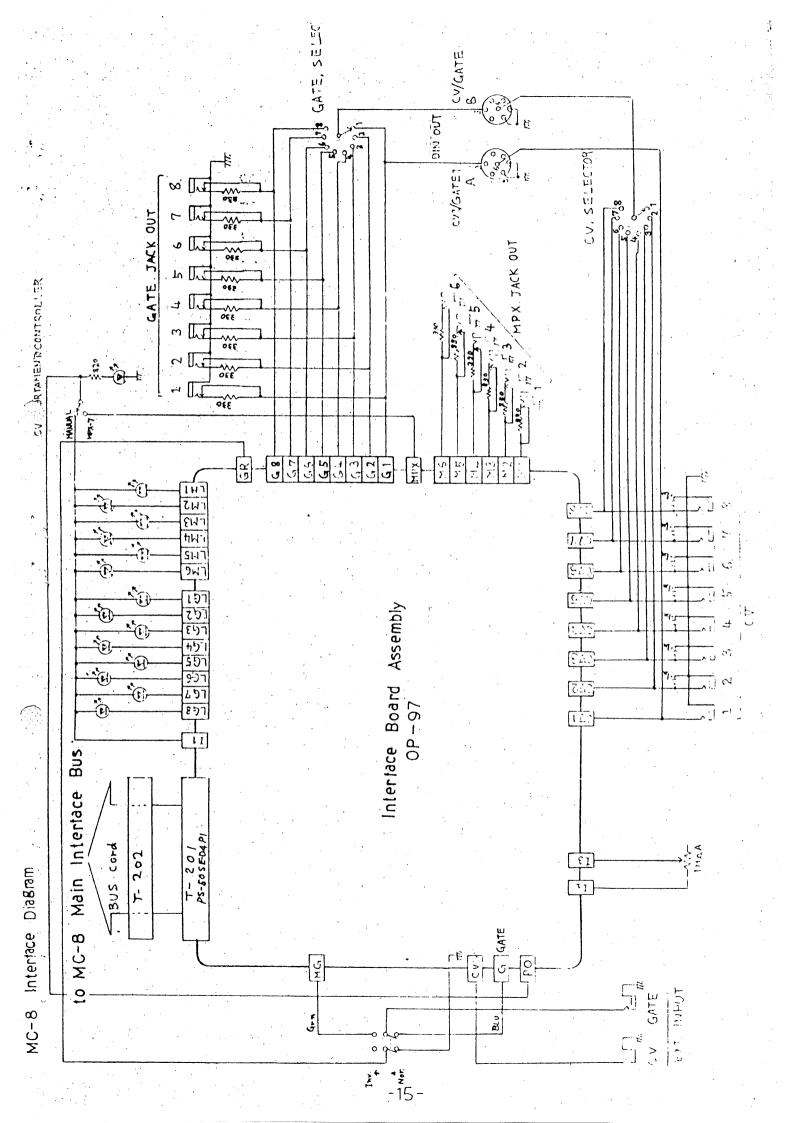


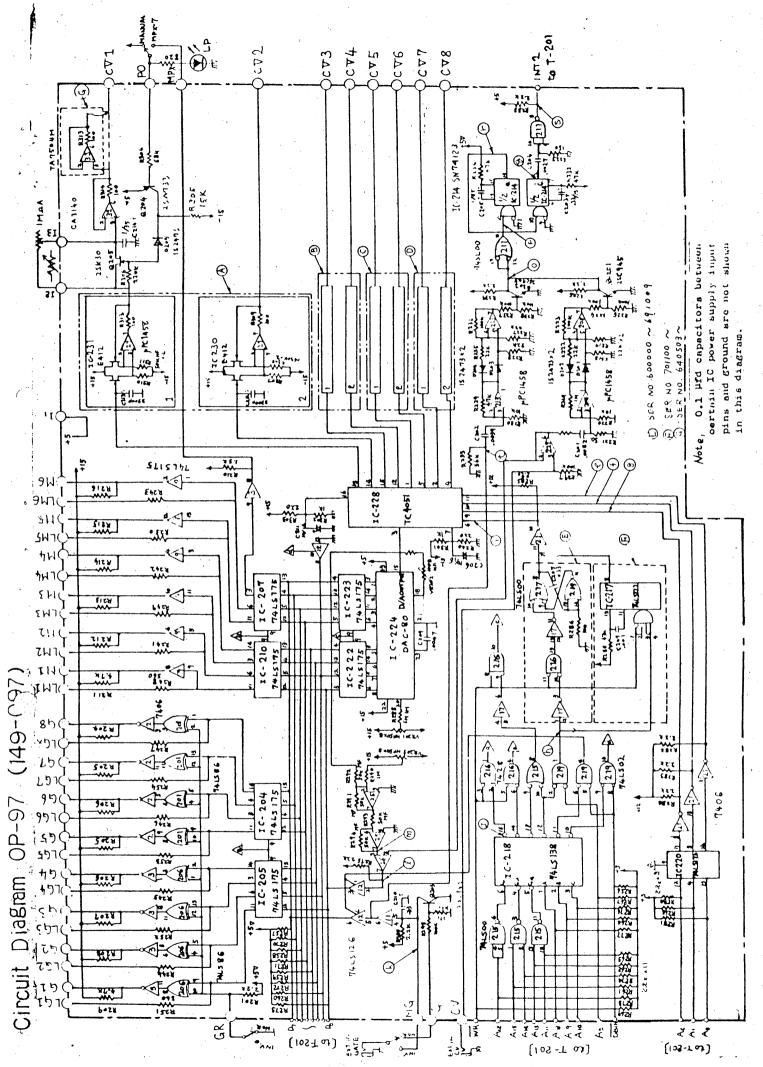
Power Supply Circuit Diagram PS-32A

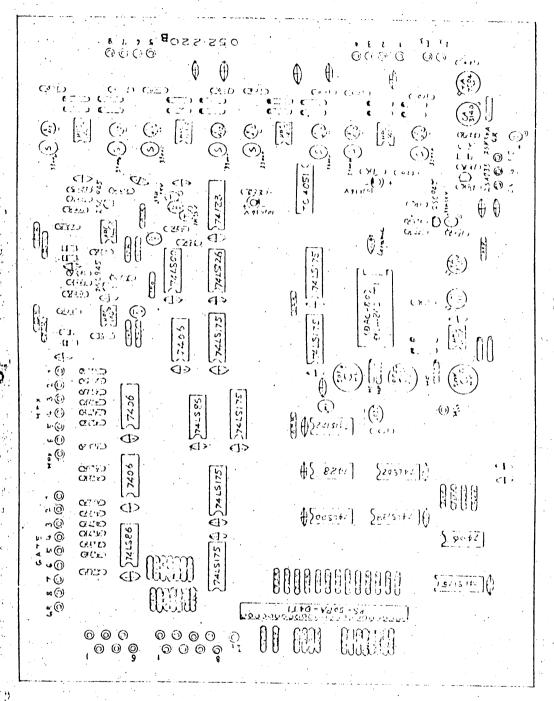


Power Supply Board Assembly PS-32B









Caracter Film Resistor (±112) 6 Ds T-2nsistor 25C1923-R.

Caracter Mylar(±104)

Caracter Taralum(±104)

Caracter Electriytic

Caracter Ceramic (0.14/257)

Caracter Polystyrene

0000 12 13 00 12 W 0000 TID (E) 3 () (9) (A) (:) (000 (000 (000 (v) 0 % (i) 5 ŒŒ 16-228 0 3 Grap Option വന പ്ര ച OIED (F)  $\oplus$ (): ♦ \( \sum\_{2.212} \right] \) **€16-223** (35) (<u>1111</u>) N (C: 2-2:2) XC-222 € 51 C-209 CITED CITED 7. O C. (1)3 -0 CETTED CETTED 5 4 3 2 € 215-225 A ⊕ ∑ z c-207 € >1 c.206 () o ( LIC-71) დ⊙ OUT ID ĘŎ ⊕ ∑10 202 11(-516) OTED OTED (b11-719) 40 -0 10-215 J812-218} 10-2215 8~15 œ r (i) 110-220 **\$** 0 **0 6** 6 **9 0 4**0 0 0 0 0 0 11 0 0 0 0 0 0 

(149-097<sub>B</sub>)

Circuit Board Assembly OP-97B

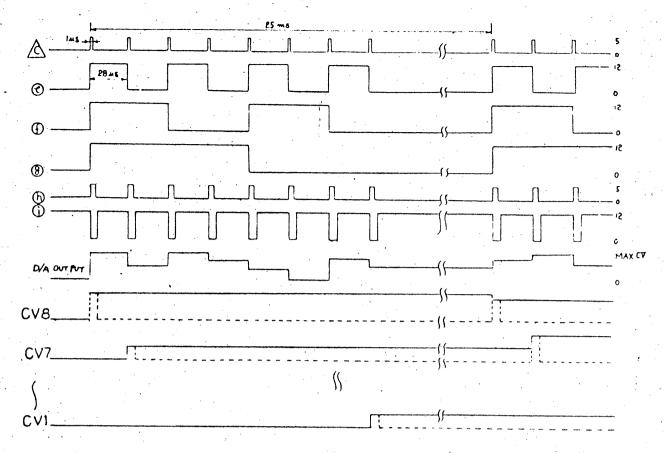
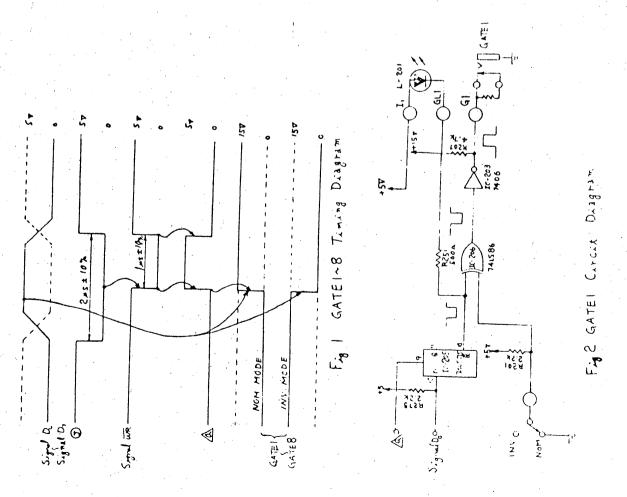


Fig 3 CV Output: Taming Diagram.



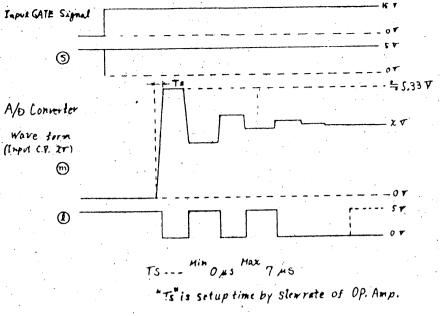


Fig. 5 EXT. CV ND Converter mave form.

Fig 5 EXT. CV Timing Diagram.

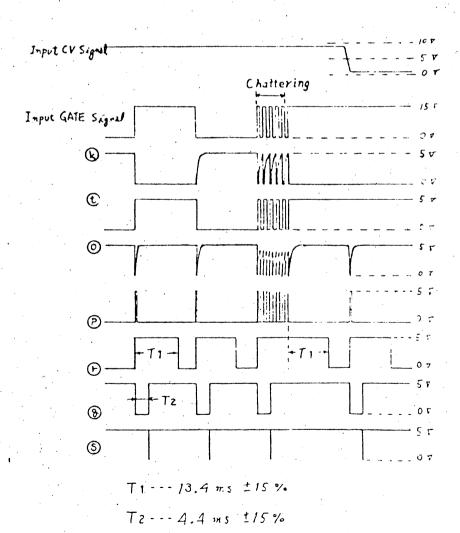
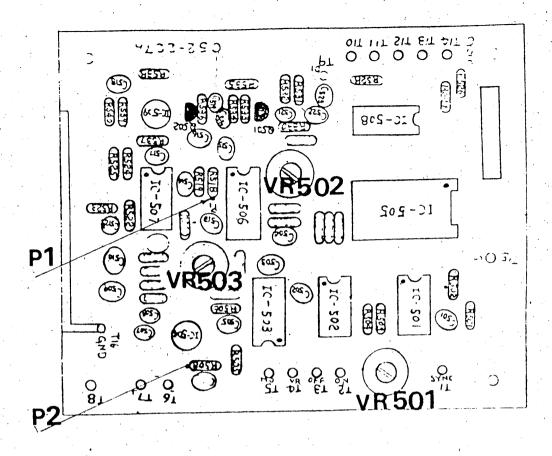


Fig 4 EXT. GATE Timing Diagram

Fig. 1
TIMER BOARD

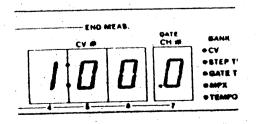


#### TEMPO ADJUSTMENT

Before adjustment, turn off the power switch once to erase any preceding data.

- 1. Load Program A.
- 2. Set TEMPO knob at "O".
- 3. While pushing TOTAL repeatedly,

adjust VR-501 for:



Program A
TIME BASE = 20
TEMPO = 60

	<del>,</del>	<del></del>
MEAJURE	STEP	CV TIME
1	1	24 20
	2	
	3 . 1	
	4 5 6	
	7 8	
	181 q	
	10	
9,7710		C x 5

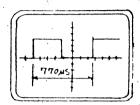
Program TIME BASE = 16TEMPO = 60

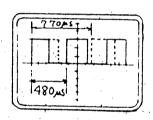
Turn off the power switch once to erase the preceed -Fig.1

1. Connect oscilloscope lead to P1 (R518).

MERSURE	STEP	CV TIME
1	- 1	24 10
	2	
	4	
	5	
	6	
	8	
2		C x 10
111		M 1

2. Place a capacitor with appropriate value for C513 so that one period of waveform is 770uS+10uS.





3. Load Program B and push CYCL and START

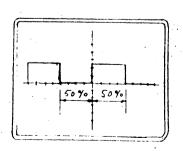
A composite waveform of two frequencies will appear.

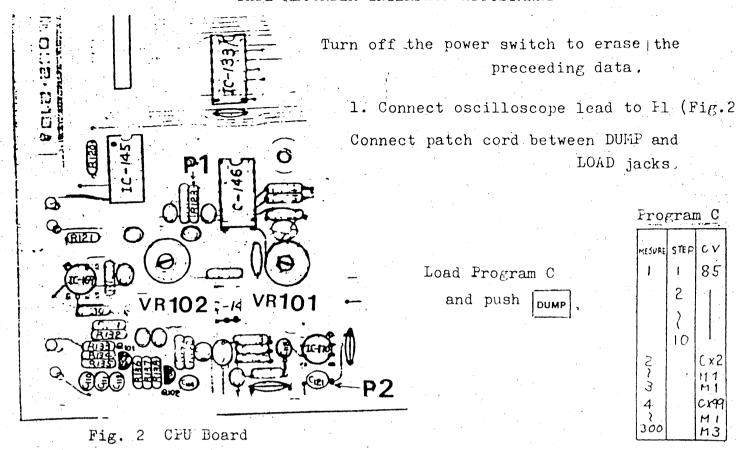
Adjust Vk-502 so that the shorter waveform period becomes 480uS±10uS.

4. Fatch the SYNC CUT jack to the SYNC IN jack on the rear panel of the MC-8.

Push stop; shift oscilloscope lead to £2 (Fig.1) Change TIME BASE to 64, TEMPO to 240.

Adjust VR-503 so that waveform has a duty ratio of 50%.





A composite waveform of two frequencies will appear.

Place a capacitor with appropriate value for C102 so that longer waveform period is 770u3±10us.

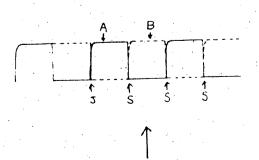
Adjust Vh-101 so that shorter waveform becomes 480uS±10u2. If Program runs out before adjustment completes.

If Program runs out before adjustment completes.

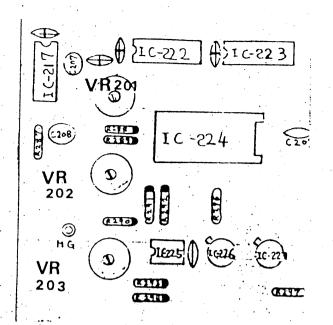
Push DUMP again.

770x5 480µs

2. Shift oscillorcope lead to P2.



Adjust VR-102 so that leading edge of B/A is superimposed upon the trailing edge of A/B - points S -



Connect Bus Cord between MC-8 and Interface.

Connect a digital voltmeter to the CV-1 jack on the front panel of the INTERFACE.

Turn PORTAMENTO fullcounterclockwise.

1. Write "O" into CV-1 memory and adjust VR-201 for 0.00V+1mV.

Write "120" into CV-1 memory and adjust VR-202 for 10.00V+1mV.

Fig. 3

CV	ÇV out		CV out
0	Ov	72	6 r
12	1 🗸	84	7 -
24	20	96	8 4
36	3 ₩	108	97
48	4 v	120	10 v
60	5 v		

2. Write "12" to "84" into CV-1 memory in sequence shown at the left and check respective voltages, readjust VR-202 if error is more than ±1mV.

In practical applications, accuracy of linearity is important only between OV and about +6V; devations of voltages above this are not so important.

Frogram D
TIME BASE = 32
TEMPO = 120

MEASURE	STEP	CV	STÉP TIME	GATE TIME
1	1	0	10	5
	2	12	1	
	2	24		
	456789	36		
	5	48		
	6	60		
	7	72		
	8	84	i	
	9	96		
	10	108		
	11	120	. 1	
2		C	× 9	
10		~	1 1	

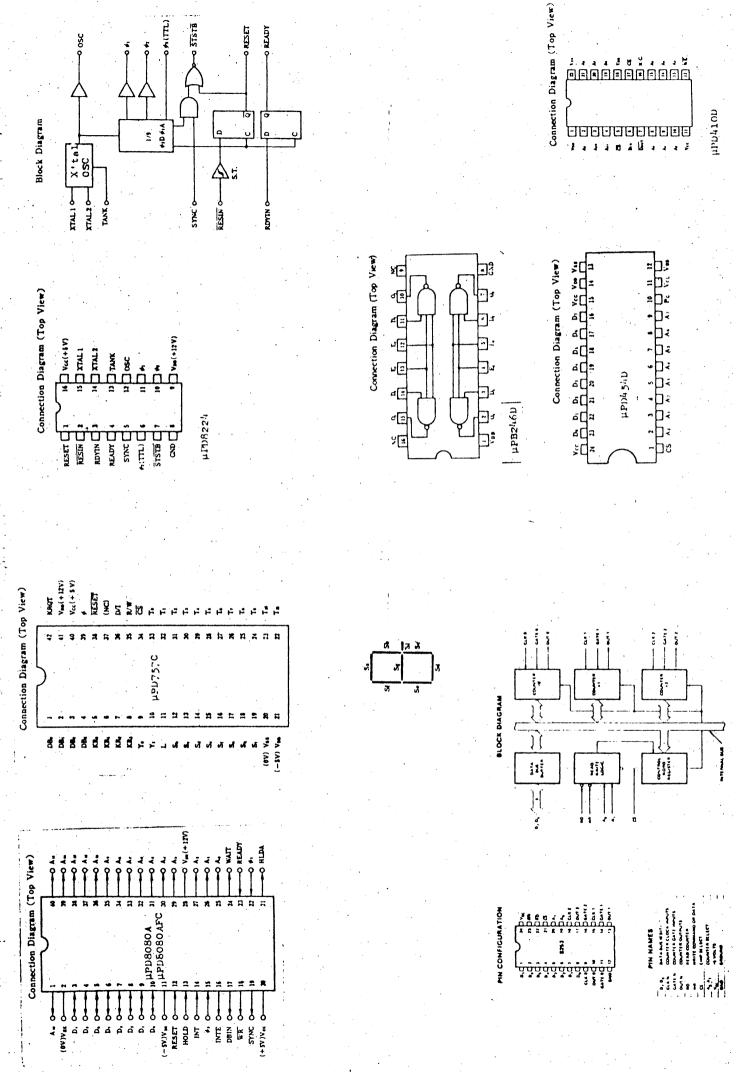
3. Load Program D into CV-1 memory:

Connect CV-1 OUT to EXT INPUT CV and GATE-1 OUT to EXT INPUT GATE.

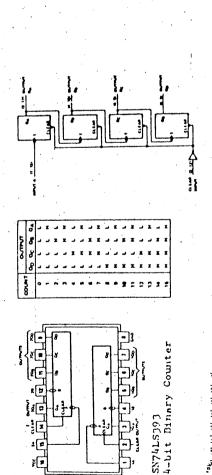
Set up the MC-8 programing so that CV-2 memory will accept data from CV-1.

Push CYCLE and START,

Adjust VN-203 so that correct numbers shown in Program D are displayed in sequence.



**DAC-80** 



Sh74LS3C8 Inverted Bus buffers

SN74LS367 Noninverted Dus Buffers

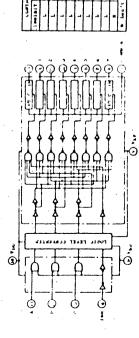


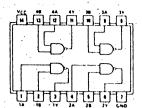
3-state Noninverted Buffer

TC5012BP

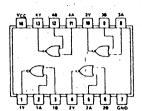
गत्राक्

5

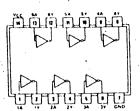




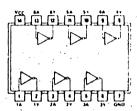
SN74LS00 2-INPUT NAND



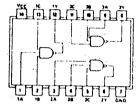
SN7/1LS02 2-INPUT NOR



SN74LS04 INVERTERS



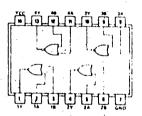
SN7406 Open-collector INVERTERS



SN74L510 3-INPUT NAME



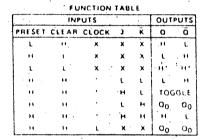
SN74LS27 3-IRPUT NOK



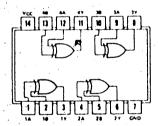
SN7428 24INPUT (NOR Buffers



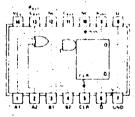
SN74109



J-K positive edge trimmered 2/2

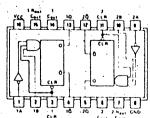


SN74LS86 2-INPUT Exclusive-ON



SN74L8122 monostable Multivibrator

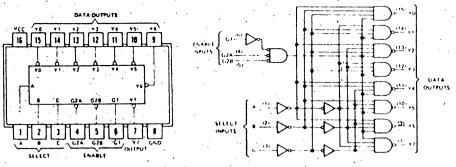
	FUNCTION TABLE						
	INP	JTS			OUT	PUTS	
CLEAR	AI	AZ	<b>8</b> 1	82	0	٥	
, ,	×	×	X.	X	L	н.	
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	4	×	i		٠.	**	
		x	×	Ł	1	**	
	Ĺ	×	1	н	$\mathcal{L}$	U.	
1 10		×	н,	1	π	v	
,	, ,	L	1	`н,	л	v	
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	1 +4		**	н	n	U.	
			11	+1	n	v	
			н	**	n	·v	
	١.	*	**	**	J.	v	
1	×	1.	**	••	7	1,f	



Monestable Multivibrators

FUNCTION TABLE							
INP	JTS		OUT	PUTS			
CLEAR	A	8	0	ð			
ı	×	×	L	Н			
×	н	×	l L	н			
×	х	Ĺ	L	н			
*1	L	1	л	IJ			
н	١.	н	π	V			
•	٠,	н	ν.	v			

SN74126 Bus Buffer Gates with three-state but put?

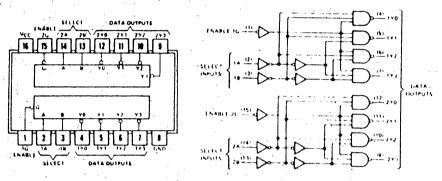


								INPUTS				
Ņ		S	UT	יוטי	C			r	ELEC	S	BLE	ENA
Y	Y 6	Y5	Y4	Y3	Y2	Y١	YO	A	В	С	GZ.	G1
н	Н	н	н	н	н	н	н	x	X	×	н	×
H	н	H	н	н	н	н	н	X.	X	×	X	L
١	н	н	н	н,	н	н	L	. L	L	r.	L	н
١	н	н	н	н :	н	L	н	н	L,	L	Ł	Ή
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•	H	н	н	L	н	н	н	н	H	L	L	н
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أرع	H	· L	Ή.	н	н	++	н	• н	L	**	L	н
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·	H	н	н	н	н	н	н,	н	н.	н	L	14

1G2 G2A + G2B

H. high-level L. - low-level X - irrelevant

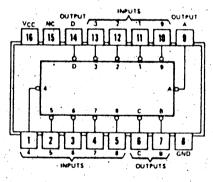
SN74LS138 3-to-8 line Decorder



INP	INPUTS					
ENABLE	SEL	ECT	٠ (	out	PUT	S
G	8	A	YO	Y1	Y2	Y3
14	×	• х	н	н	14	н
ι .	i.	L	L	н	+1	н.
Ĺ	Ł	Н.	н	L	н	н
ι	11		н	Н	Ĺ	н
l.	н	. ++	н	H	+4	٠

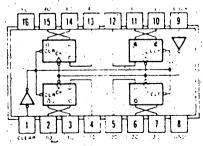
H high level L low level X irrelevan

SN74LS139 2-to-4 line Decorders



	INPUTS									Oi	JIPU	15	
EI	0	1	2	3	4	5	6	7	AZ	AI	AO	GS	10
н	×	×	×	×	×	x	×	X	, H	н	н	11	
ι	H	н	11	н	+4	н	н	н	1 +4	н	+1	١,,	
L	X	×	×	×	×	×	×	Ł	1	L	L		н
L	×	×	×	×	×	×	Ł	н	L	į.	н		11
L.	×	×	×	×	×	Ĺ	H	н	1.	н		i	**
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SN74148 8-to-3 line Priority Micorder



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13	OUT	PUTS		
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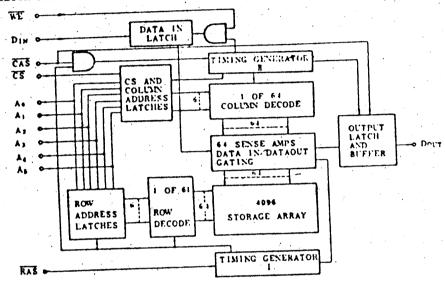
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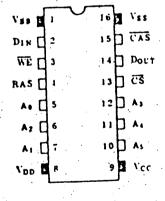
	INPUTS		DUTPUT	
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<u>S117</u>1279 S-R Latches

## TMM 415

#### BLOCK DIAGRAH





(Top View)

Ao-As	Address Input
CAS '	Column Adr Strobe
C\$	Chip Select
DIN	Data Input
Dout	Dota Output
RAS	Row Adr Strobe
WE	Write Enable
Van	Power(- 5V)
Vcc	Power (+ 5V)
VDD	Power (+121)
155	Ground

Bart Number	Part and Description			•
178-010	Keyboard assembly			٠ ۽
-011	rear panel assembly			
-012	bottom chassis essembly	•	ing section of the se	
-013	main panel assembly			
-021	sub-chassis as embly, incl	rface		· •
-030	bus cord		•	
				•
061-1 <b>45</b> B	chassis, left	(chass	is no.	145
-146B	" , right	( 11	11	146
11/17B	sub-chassis, heyboard	( "		1 47
-148C	chassis, bottom	( " "	**	148
-149C	", top	.( "	**	149
-163B	sub-chassis, interrace	( "	H	163
-16h	. chassis, interface	( "	. 11	164
-165B	Teft	( n	u u	165
-166B	", " , " , vishe	· ( · · · · · · · · · · · · · · · · · ·	, n	<b>1</b> 66
072-148	mnin panel.	( pane <b>1</b>	no. 1	48)
-1490		( "	19 E. C.	
	acrylic panel	( "		
	panel, interface	( "		
	side ponel, left	(side	panel	110 .
-014B	side panel, right	( "	·II	"
1/16-032	PS-32 power supply board		1.7.	
	OP-63 CPU board assembly			
	OP-64 display board asso	•		
-065 -066	OP-65: LED board assembly OP-66 timer board assembly	•		•.
-067	OP-67 interface board as			
-00/	the second of th	o venurity		
050 000	penga ang kasatan asamuta ta	o America		
052-221	PS-32 printed circuit by	oardy 10	as par	LB
-218C	OR-63			
-223A	OP-64			

```
052-227 OP-66 printed circuit board, less parts
         OP-67
   -220
                                                   (keyboard)
   -237
         No. 257
                                                   (rear panel)
        No. 325
   -325
        · Power Transformer:
022-098B-N
             No. 98B-N
                             100V
   -098H-C
             No. 98B-C
                             117V
   -098B-D
             No. 98B-D
                             220 V; 240 V
        . AC Line Cord:
053-104
          VCTF
                            100V
          SVT_{-3}/18 (KP_{-30}).
   -027
                             117V 31
   -021
          SVT-2/18
                             117V-2F
   -108
          VM-0000
                             220VJ.
   -026
          KP-550
                             240V 30
          Puse:
008-030
          SGA
                                             secondary
  ;-080
          SGA HA
   -026
          SGA
                14
   -046
          HGP
               -51
                             100V, 117V
                                             prim ry
   -070
          CDE 21
                             220V, 240V
                                             primary
012-029
          fuse holder
                             S-N 5054
          fuse holder
 -018
                                             220V. 240V
                             XI-1153
047-025
          cord bushing EA-5
                                             100V, 220V, 240V
  -022
                         (SR-5
                                             1177
068-020
          bushing no. 20
042-036
          terminal block TT-501, D-04P
048-048
          heat sink no. 48
                                             power supply board
          no. 50A 🖔
   -050A
                                             rear panel
017-005
          nylon clip
111-020
          base no. 20
012-001
          transister socket TS-005
065-121
                            4%-I04P-00
                     cover
  -034
          cover no. 34 (for interface)
```

016-008	button no. 8 may	for push switch
024	knob TK-175	You Pappo VR
-025	" TK-11221-1	for interface
009-009	jack LJ-106-1-1	
. 064-144	holder no. 140	for bottom chassis
-145	" no. 145	for main panel
-208	" no. 11-002	for interface
:		
	Switch:	
001-219	SCK 41037 for TNAR hey	
-220	SCK 41000 for control key	
-221	SCK 41000 for number key	
-170	SUL 12A-748A push sw. no. 70	
-222	SUE 12A-92 " " " 1/12	
-180	Six-5p power switch	
-153	ESR-E118R 20A rothry switch	
-065	DSL-2411 lever switch	
-223	SA-2011 to grie switch	
	Potentiometer:	
028-453	VM-10A 15S 5KH shaft = 3	) Knim
-443		
	PN BO4C 3A(H) 101 100MB tri	
-10/	" " 102 13all tri:	
-106	n 10iα trie	
-108	" 503 50121B tri	
	Connector:	
010-169	S-1660A-STA 60P	
-170	SH-1660A-STA 60P	
-171	P-1660BA-CA 60P for bus cord	
012-048	CS-260-1-1 6P pin connector	
010-172	PS-50SE-04P1 50P JAE	
-173	PS=20SE=D4P1 20P JAB	
-176	No. 609-5003 50P Ansley	
-174		
-1/9	$PS=50PA=PA\pm 1$ $50P$ $JAE$	

# IC Sockets

012-034	DICA-40C-T1	40P JAI
-035	DICA-24C-T1	2hP JAD
	Labels	
076-333	No. 333 Kor	kur tans
મ ્લક્ષેત્રાં છે.	No. 334 for	
	IC:	
000 111		
	µРD: 8080A	NEO -
-112		NEJ
	8253	INTOL
	μΗ 410I)	Ni.C
	μPB 8224	NEC
	μPB <b>2460</b>	NEC NEC
	μPD 7570	NEO
	μΡΛ 530	TO STATE OF THE ST
	74LS00	TI
	7/iL502	TI
	7/1LS04	TI
	7406	Ti
	741S10	TI
	74LS27	TI
	7428	TI
	7/iL\$86	TI
÷133	74109	TI
-134	74LS122	TI
<b>-135</b> <b>-137</b>	74123	TI
-138	74LS126 74SL138	TI
-139	74LS139	TI
-140	74LS139	TI
-141		VI.
	74LS175	TI
-142	74279	Tl
-143	74LS367	TI
-144	7.4LS 368	TI
<b>2068</b>	MC14046CP	Motorola
-054	LM311	NS.
ીના એક્સ સ્કેપ્ડે		- スス -

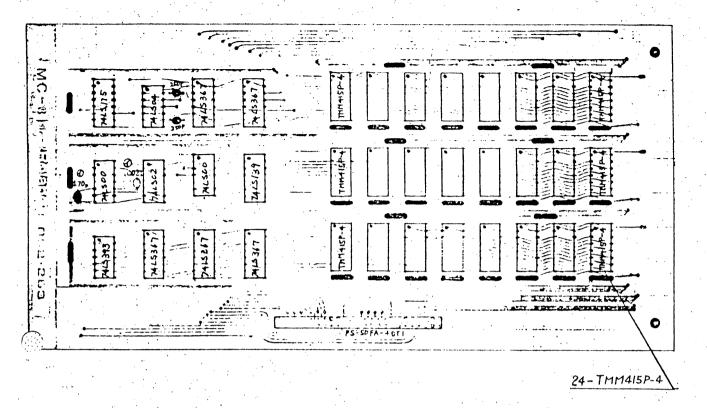
# IC (continued)

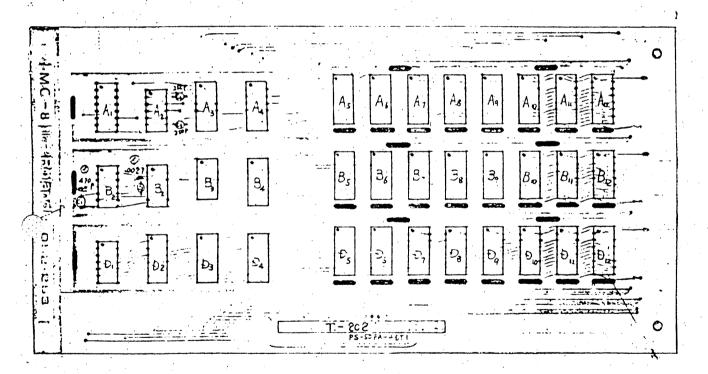
020-147	LN565	NS.
-062	μPC 1458C	NEC
-010	TA 7504H	NEC
-074	TC 5012	Toshi ba
-090	TC 4051	Toshiba
-105	CA 31/10T	RCA
-106	ри 7805 UC	FC
-107	7812 UC	₩.
-108	7815 UC	FC
-109	7905 UC	PC.
-110	7915 UC	PC See See See
-148	DAC-80-CBI-V	MN
	Transistor:	
017-068	2SA 562	
-012	25A733	
-122	2SB541	
-013	250945	
-121	2801923	
-016	2SK3OA CHU	
-036	El112	
	Diode:	
018-014	192473	
-032	185151	
-033	1S5151R	
-019	Hi Fi Special 1 (	3P=950
-062	MI152	zenner
-063	MI152R	zenner
019-019	DL-747	LDD
-009	LR-0601R R-ohm	Lin
049-010	crystal HC-18/	u 18MIZ
	Capacitor:	
022 110		and the second of the second o
032-149	DCEM 35R 472EU	35V 4700µ electrolytic
-233	16LASN15000	16V 15.000µ "

# Capacitor (continued)

032-234 35LASN4700	35V	4700µ	electrolytic
-033 ECEA, 16V10	16V	Tou	n .
-037 " , 16V100	16V	100μ	n
-045 4" , 25V3R3	25V	3.31	n
-072 ", 50V2R2	507	2.24	<b>n</b>
-122 ECEB, 35V1000	35V. 17	1000μ	n .

## OM-8 Circuit Board Assembly





- .In/857 Capacitor Ceramic
- Capacitor Ceranic (110%)
- O Capacitor Mylar (± 10%).

MC-8 Option memory (011-8) Parts List

010-174

Part Part and Number Description 149-077 OP-77 option memory board assembly 02-77 printed circuit board, less parts 052-263 020-149 TIM-415P-4 Toshiba : ppd 4140 (020-151 NDC : SER No.701008~ ) SN74L500 020-120 TI 020-122 SN74LS02 020-124 SN74LS04 020-139 SN74LS139 TI 020-141 TT SN74LS175 SN74LS367 020-143 ·TI 020-146 SN74LS393

Connector PS-501T-D4T1

50P

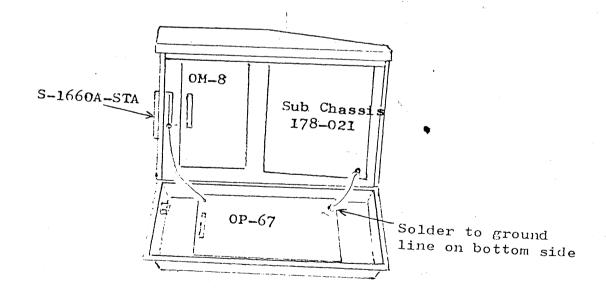


Fig. 4 Interface Wiring